





**It is recommended to drill the mount on a device with a precise feed:**

1. The centre of the boreholes with a 10 mm diameter have to be centred horizontally 12 mm from the upper rail of the frame, centring has to be done vertically by the inner surface of the frame in a manner that allows for the stones to face with the levelled surface (beginning of the radiuses on the inner side of the frame). When drilling the holes, the exact axis distance of 85 mm has to be observed.
2. Subsequently, the lower holes with a 4mm diameter can be bored. These holes need to be countersunk only in the protruding lower part of the frame.
3. Place and fit stones in the frame.
4. By means of the attached M4 Allen screws, attach and fasten the stones.
5. Subsequently attach and fasten the side mount by means of the attached M6 screws, including the plate springs.